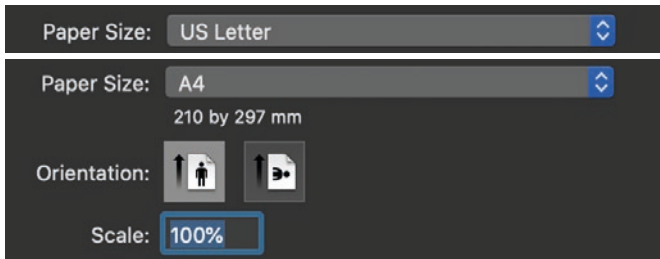


# PROJECT PATTERN MESSENGER BAG (2/2)



## Printing Instruction

The pattern is designed to be printable. We took into consideration the standard printer margin for letter & A4 sized papers.

Select "US letter" or "A4" under paper size. Make sure portrait mode is selected.

Be sure to click "scale: 100%" to ensure that the page is going to print to scale.

## Recommended Leather Weight

1.6mm~2.0mm (4~5oz)

## Recommended Hardware Size

1. The Strap and Buckles : 25mm (1")
2. Magnetic Clasps : 15mm (5/8")
3. Rivets : Medium (9x9mm)

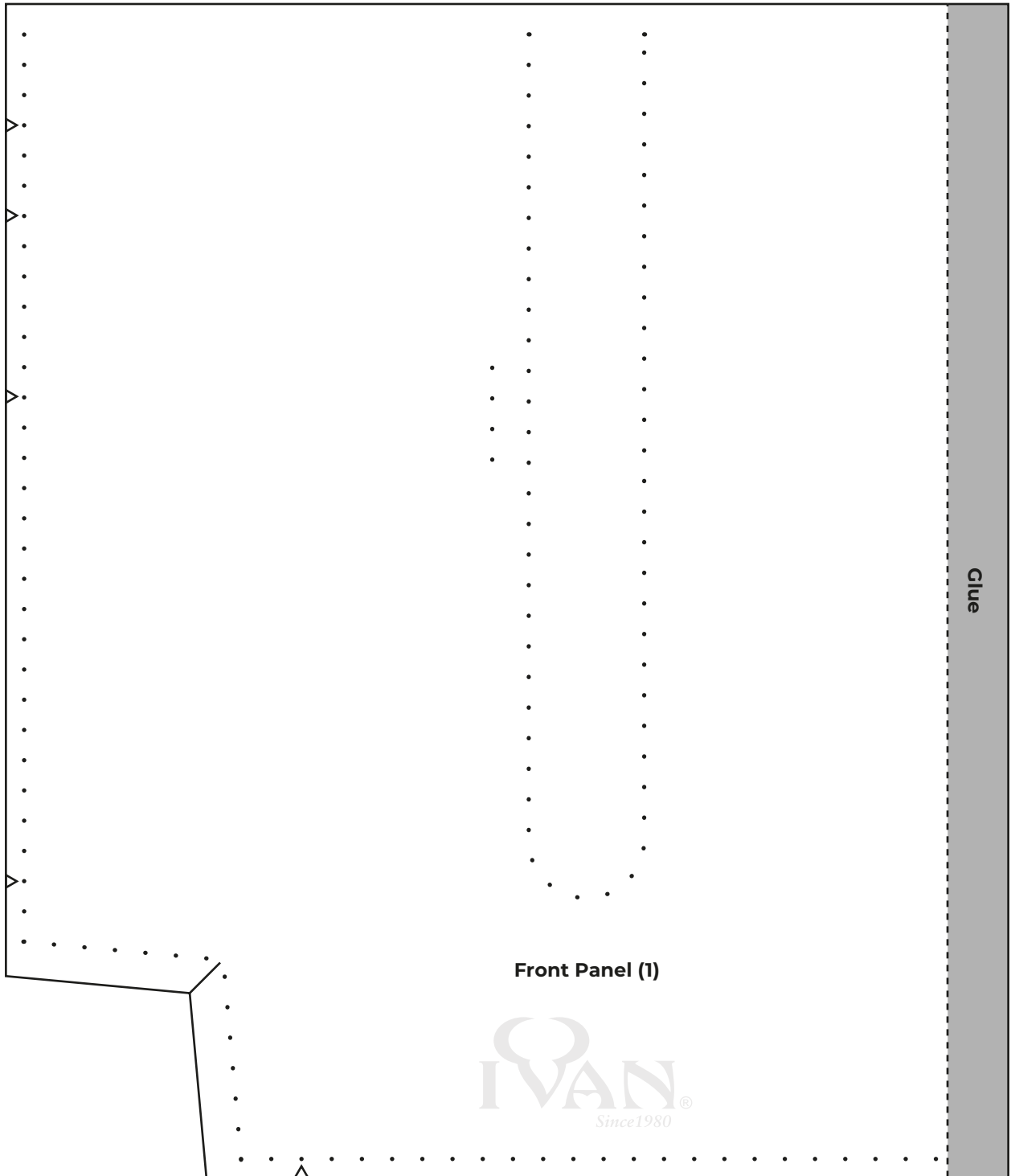
## Instruction

1. Print out the pattern, glue it onto cardboard, and cut out the pattern.
2. Use a Scratch Awl to trace the pattern onto the leather and mark the hole positions. Then rough cut required leather.
3. Cut out all leather components.
4. Skive the leather edge.
5. Apply Burnishing Gum to the back of the leather and smooth out the grain.
6. Then separately bevel the edges, apply Burnishing Gum, and burnish with the Burnishing Machine.
7. Use a Scratch Awl and the Wing Divider to mark out the stitching line positions (We recommend a 3mm wide guideline for stitching), then punch all stitching holes.
8. Punch hardware holes and install the magnetic clasps.
9. Take the clasp strap, fold the front end over, and align it with the holes. Then stitch it to the front panel.
10. Stitch the inner edges of the side straps.
11. Slip a small opening into the bottom corners, align the holes, and stitch them together.
12. Flip the panel over, use a leathercraft hammer to flatten the stitched seam, and add a small amount of glue.
13. Take the front and back panels, aligning the holes, and stitch them together. Add D-ring tabs and hardware according to the pattern.
14. Sand, bevel the seams, and burnish.
15. Attach the strap to the messenger bag to complete.

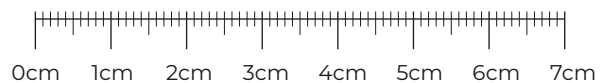


# PRINTABLE TEMPLATE

Tools & material available on [www.ivan.tw](http://www.ivan.tw)



MESSENGER BAG (2/2)



Measure this ruler against you own to make sure the pattern is to scale.



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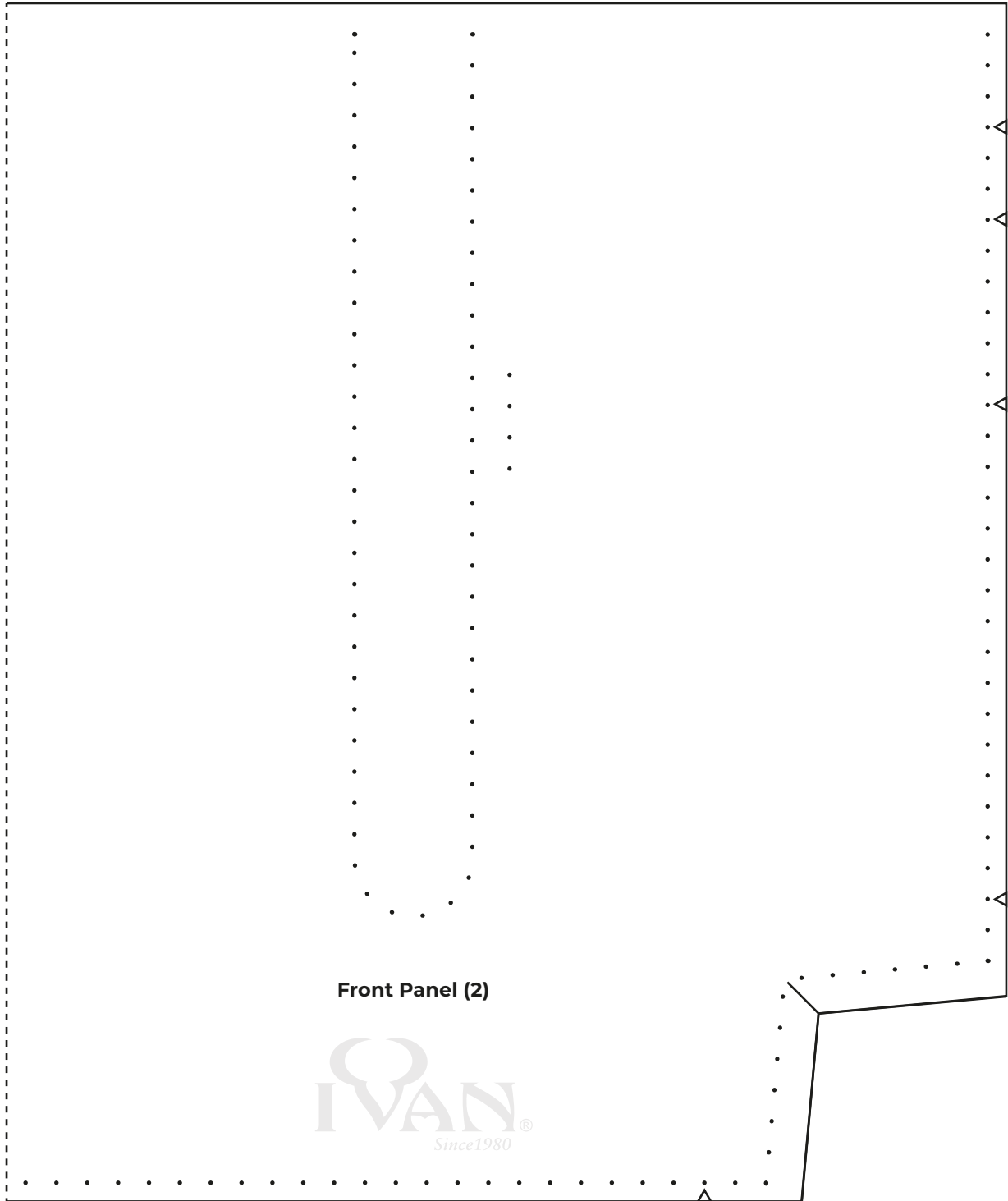
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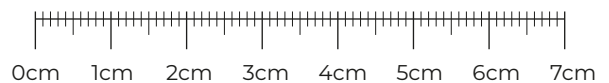
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MESSENGER BAG (2/2)



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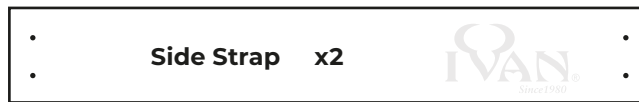
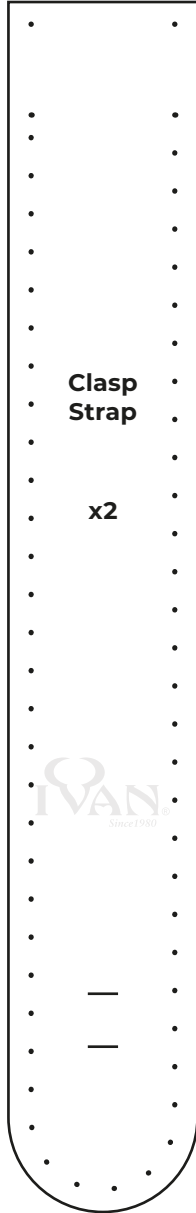
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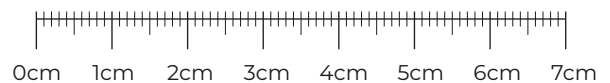
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MESSENGER BAG (2/2)



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